

United States of America
Department of Transportation—Federal Aviation Administration
Supplemental Type Certificate

Number SA111RM

This certificate, issued to

Heliarc Welding Service, Inc.
3965 Newport
Denver, CO. 80207

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 3 of the Civil Air Regulations.

Original Product—Type Certificate Number: 6A1
Make: Rockwell International
Model: 500B, 500B (with STC SA529WE)

Description of Type Design Change:

Modify exhaust stacks by installing straight slip joint per Heliarc Welding Service Drawing 506877 approved 3/27/78.

Limitations and Conditions:

This approval should not be extended to airplanes of these models on which other previously approved modifications are incorporated unless it is determined that the interrelationship between this change and any other previously approved modifications will introduce no adverse effect upon the airworthiness of the aircraft.

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application: October 26, 1977

Date reissued:

Date of issuance: March 27, 1978

Date amended:



By direction of the Administrator

Carl D. Pike

(Signature)

CARL D. PIKE, Acting Chief
Engineering and Manufacturing Br., ARM-210

(Title)

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.